

	Decription	Part #	Qty.	Series		Decription	Part #	Qty.	Series
1	Snap Ring	391-2681-493	2	C,S	13	Gear Housing			
		391-2686-065	1	C2,S2		2"	314-8020-100	1	C,C2
		391-2681-487	2	G		2 1/2"	314-8025-100	1	C,C2
		391-2686-063	1	G2		1 1/2"	314-8015-099	1	S,S2
2	Lip Seal	391-2883-096	2	C,S		2"	314-8020-099	1	S,S2
		391-2883-115	1	C2,S2		2 1/2"	314-8025-099	1	S,S2
		391-2883-119	2	G		3/4"	308-8007-901	1	G,G2
		391-2883-119	1	G2		1 1/2"	308-8015-901	1	G,G2
3	Shaft End Cover	314-5039-201	1	C,S		2"	308-8020-901	1	G,G2
		313-5033-435	1	C2,S2	14	Gasket Seal	391-2884-021	2	C,C2
		308-5016-201	1	G			391-2884-021	1	S,S2
		308-5030-201	1	G2			391-2884-019	2	G,G2
4	Ring Seal	391-2585-009	4	C,S	15	Gasket Seal	391-2884-074	1	S,S2
		391-2585-009	3	C2,S2	16	Relief Valve	355-9001-067	1	C,C2
		391-2585-006	4	G			355-9001-236	1	S,S2
		391-2585-006	3	G2			355-9001-197	1	G,G2
5	Roller Bearing	391-0381-059	4	C,S,C2,S2	17	Pipe Plug	391-2282-006	1	C,C2
		391-0381-068	4	G,G2			391-2282-007	1	S,S2
6	Pocket Seals	391-2882-050	12	C,C2,S,S2			391-2282-003	1	G,G2
		391-2882-086	12	G,G2	18	Optional Sleeve	391-3283-052	1	C,G,C2,G2
7	Thrust Plate	391-2185-016	2	C			391-3384-339	1	S,S2
		391-2185-012	2	C2	19	Socket Hd.			
		391-2185-073	2	S,S2		Cap Screw	391-1402-063	2	C,S,G,C2,S2,G2
		391-2185-013	2	G,G2	20	Bracket	391-0981-010	1	C,S,C2,S2
8	Shaft Key	391-1781-021	1	C,S,G			391-0981-007	1	G,G2
9	Gear Set				21	Spool End Cap	391-1881-073	1	C,S,C2,S2
	2"	314-2920-640	1	C			391-1881-072	1	G,G2
	2 1/2"	314-2925-640	1	C	22	Quad Ring Seal	391-1985-014	1	G,G2
	2"	313-2920-130	1	C2		"O" Ring	391-2881-103	1	C,S,C2,S2
	2 1/2"	313-2925-130	1	C2	23	Valve Spool	(not serviceable)		
	1 1/2"	314-2915-642	1	S	24	Spirol Pin	391-2085-009	1	C,S,G,C2,S2,G2
	2"	314-2920-642	1	S	25	Cover Plate	391-2183-124	1	G,G2
	2 1/2"	314-2925-642	1	S	26	Retaining Ring	391-2681-486	1	G,G2
	1 1/2"	314-2915-132	1	S2	27	Spring Guide	391-1642-136	1	G,G2
	2"	314-2920-132	1	S2	28	Spring	391-3581-212	1	G,G2
	2 1/2"	314-2925-132	1	S2	29	Spring Guide	391-1642-137	1	G,G2
	3/4"	312-2907-842	1	G	30	Retainer Ring	391-3782-126	1	C,S
	1 1/2"	312-2915-842	1	G	31	End Cap	308-4000-100	1	G,G2
	2"	312-2920-842	1	G	32	Cap Screw	391-1401-082	4	C,S,C2,S2
	3/4"	312-2907-130	1	G2			391-1433-020	2	G,G2
	1 1/2"	312-2915-130	1	G2	33	Washer	391-3784-028	8	C,S
	2"	312-2920-130	1	G2	34	Optional Bracket	314-0100-005	1	C,S
10	Cap Screw				35	Hex Nut	391-1451-076	4	C,S
	2"	391-1401-111	4	C,S			391-1451-076	6	C2,S2
	2 1/2"	391-1401-110	4	C,S	36	Quad Ring Seal	391-1985-014	1	G,G2
	1 1/2"	391-1401-112	4	S		"O" Ring	391-2881-103	1	C,S,C2,S2
	3/4"	391-1401-395	4	G,G2	37	Detent Cap	314-0100-003	1	C,S,C2,S2
	1 1/2"	391-1401-381	4	G,G2			308-4000-102	1	G,G2
	2"	391-1401-382	4	G,G2	38	Snap Ring	391-2688-003	1	C,S,C2,S2
11	Washer	391-3784-029	4	C,S,C2,S2	39	Detent Ball	391-0282-009	1	C,S,G,C2,S2,G2
		391-3782-146	4	G,G2	40	Detent Spring	391-3581-383	1	C,S,G,C2,S2,G2
12	Port End Cover	(not serviceable)			41	Lock Washer	391-3788-002	1	C,S,G,C2,S2,G2
					42	Detent Retainer	391-2583-079	1	C,S,G,C2,S2,G2
					43	Spacer	391-3383-069	1	G2
					44	Seal Retainer	391-3383-087	1	C2,S2
							391-3381-040	1	G2
					45	Check Assembly	391-3681-001	2	C2,S2,G2
					46	Stud 1 1/2" -	391-1425-107	4	S2
						2" -	391-1425-433	4	C2,S2
						2 1/2" -	391-1425-432	4	C2,S2

KEY

C=101 C2=C102

G=G101 G2=G102

S=S101 S2=S102